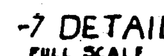
1 2 3 4

LET.	ALTERATION	DATE	BY
E	TRACED	[illegible]	[illegible]
F	ADDED NOTE #1 [illegible] FROM [illegible] FACE.		
	(WT CHG NEG.)	[illegible]	[illegible]
G	ADD -7 (4) REQ. AC3000F1032 (4) AN425D3 (8), AN426D6 (8) WAS AN426D[illegible] REMOVED (REF) FROM [illegible] DIA	3-17-[illegible]	[illegible]
H	ON FACE OF DWG. IN SEC A-A ADDED NOTE [illegible] -3 ON [illegible] ONLY IN [illegible] -3 [illegible]		
	WT. CHG. NEG.	[illegible]	
J	AC366F1032 WAS AC3000F1032 NOTE CTSK HEAD IN -7 PLATE WAS CTSK HEAD IN PLATE		
	WT. CHG. NEG.	[illegible]	

EO #A32151

#10 (.193)
AC366F1032 (1)
AN425-D3 (2)
CTSK HEAD IN -7 PLATE
3/16 DIA HOLE IN -7


-7 DETAIL
FULL SCALE

(REF) APPROX. SHAPE OF BLANK OF -3
27 AN442-D4 RIVETS EQUALLY SPACED BETWEEN THESE POINTS
AN442-D4
(-3) REF.
(-2) REF.
7 RIVETS BETWEEN THESE POINTS SPACE EQUALLY
AN426D6 (8) CTSK ON OUTSIDE
USE 28F1495R FOR COMM. #2.


VIEW E-E

NOTE - MAINTAIN FLAT SPACE OF 1" DIA. AT LOCATION OF EACH FASTENER

(-4) AL. ALLOY PLAIN ANGLE (24ST) 1X1 X 1/16 DIE #K-78-J SPEC. 46A9 COND. T.
58
21 3/16
FORWARD
28B2224-3 (REF)
AN442-D4
60
18 5/16
28B2224-3

SECTION C-C
FULL SIZE

(-3) .080 AL. ALLOY SHEET (24ST) SPEC. 47A10 COND. T
(-2) .040 AL. ALLOY SHEET SPEC. 47A10 COND. A (24SO) H.T. SE-53 COND. T


SECTION B-B
FULL SIZE

(F) NOTE 1
ANCHOR NUTS & STANLEY FASTENERS ARE TO BE FINISHED AS PER SPEC. ZF-28-006 #102.28.
SPEC. ZF-28-006 #102.28:—
ANCHOR NUTS (STEEL) AND STANLEY FASTENERS. APPLY 1 BRUSH COAT OF ZINC CHROMATE PRIMER TO THE CONTACTING SURFACE OF THE NUT OR FASTENER. APPLY 2 COATS OF PRIMER TO THE SUPPORTING SURFACE. ASSEMBLE WITH ZINC CHROMATE PASTE IN THE JOINT SUCH THAT EXCESS MATERIAL IS SQUEEZED OUT AT ALL BOUNDARIES. REMOVE THE EXCESS MATERIAL IN SUCH MANNER AS TO FORM A FILLET.

FINISH CODE	
Z	ANODIC TREATMENT
P	P-27 PRIMER
AP	ALUMINIZED PRIMER
C	CADMIUM PLATE

AN442-D3
1 1/4 PITCH (APPROX.)
22Q035 STANLEY FASTENER
28B2224-3 ON THIS END FOR -23 ASSY. ONLY


SECTION A-A
FULL SIZE

SECTION D-D
FULL SIZE

FINISH: Z-P BEFORE ATTACHING FASTENERS 22Q035 & 28F1495 Z AL COMPLETE ASSEMBLIES.

CONT. 9187 & 7049G, #12 & ON, #25 & ON, #1 TO #11
CONT. 7049G, #1 TO #24

MODEL	NEXT ASSY.	STD PARTS	REQ.	PART NO.	-0	-25
28-5AMN	28B5100					
PBY-5B	28B5100					
28-5AMC	28B5100					
28-5MN	28B5100					
28-5MC	28B5100					
28-5MA	28B5100					
PBY-5A	28B5100			28B2219-1	4	
28-5ME	28B5100			28F1495R	-	
PBY-5	28B5100			28B2224-3	8	
28-5ME	28B2100					
PBY-5	28B2100	AN426D6	8	22Q035	[illegible]	
PBY-4	28B2100	AN425D3	8	28F1495	[illegible]	
[illegible]	28B2100	AC366F1032	4	28B2219-4	[illegible]	
PBY-3	28B2100	AN442-D4		28B2219-3	[illegible]	
PBY-2	28B2100	AN442-D3		28B2219-2	[illegible]	

REQUIREMENTS PER AIRPLANE — PARTS LIST PER ASSY.

R. Cox 3-18-37 APPROVED DATE

NAVY NOTED MATERIAL | NOTED SPEC. | NOTED HEAT TREAT | NOTED FINISH

R.T.D. | DRAFT | CHECK | ENGR.

CONSOLIDATED AIRCRAFT CORP. SAN DIEGO, CALIF.

NAME: FLOOR - HULL STA. #6 TO #6.60 WALKWAY.

J 28B2219

H 107